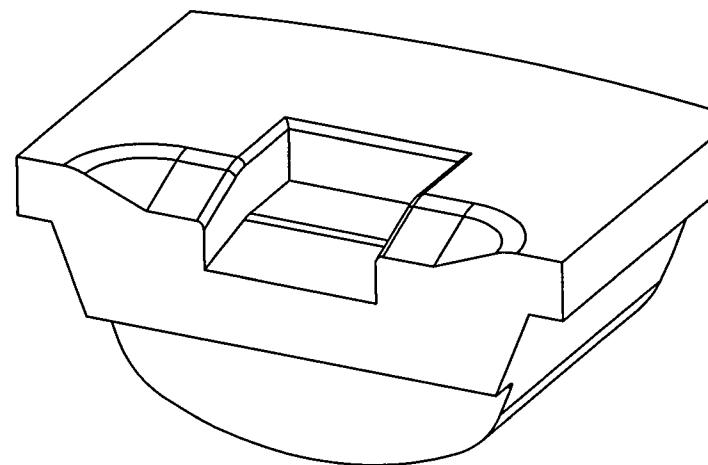


ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3755-041	CUSHION
2	1	X	D3755-1	COVER
3	1		D3753-1	SEAT FOAM
4		2	LOOP STRIP, 2"	3M SJ3418FR, 2" WIDE BEIGE OR D3800-1-200-100
5	A/R		LOOP STRIP, 1"	3M SJ3418FR, 1" WIDE BEIGE OR D3800-1-100-400
6		A/R	HOOK STRIP, 1"	APLIX 800, A800R0025H958-1, 1" WIDE BEIGE OR D3800-3-100-400
7		A/R	FABRIC	JACKSON GREYMIX
8		A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR
9	A/R		ADHESIVE	3M 1300 / 1300L RUBBER AND GASKET ADHESIVE OR SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE
10		A/R	ZIPPER	PACANNA BRASS AUTOLOCK ZIPPER #5



D3755-041 CUSHION

D

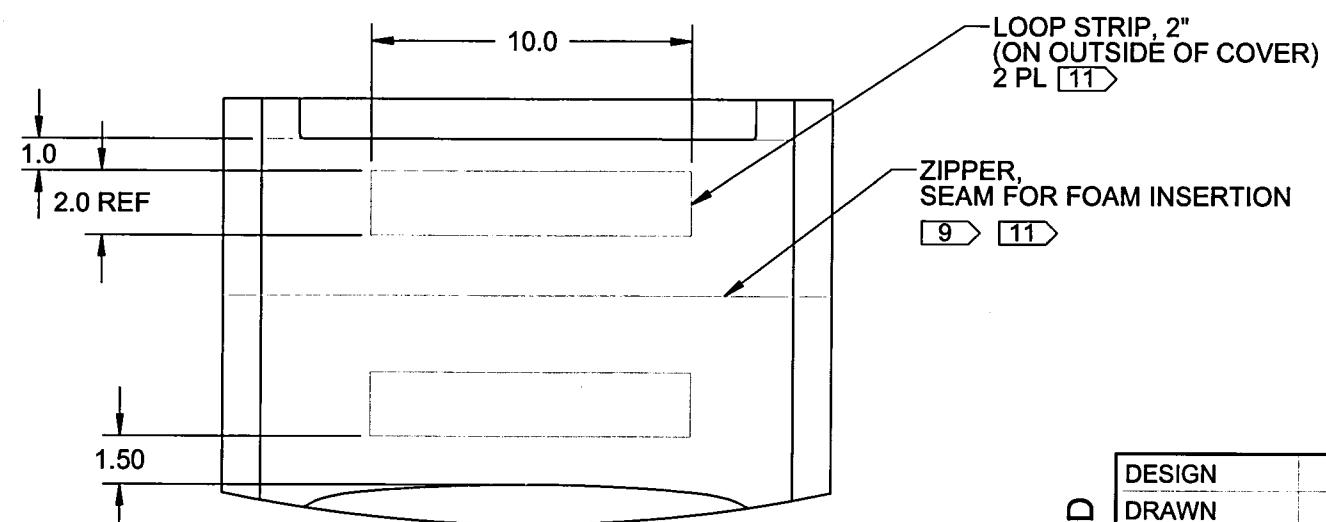
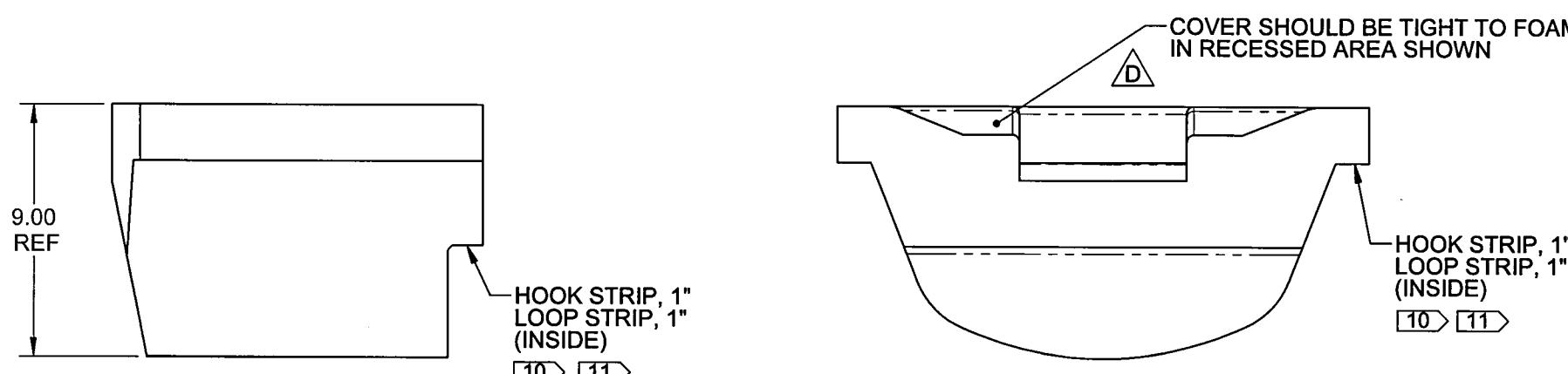
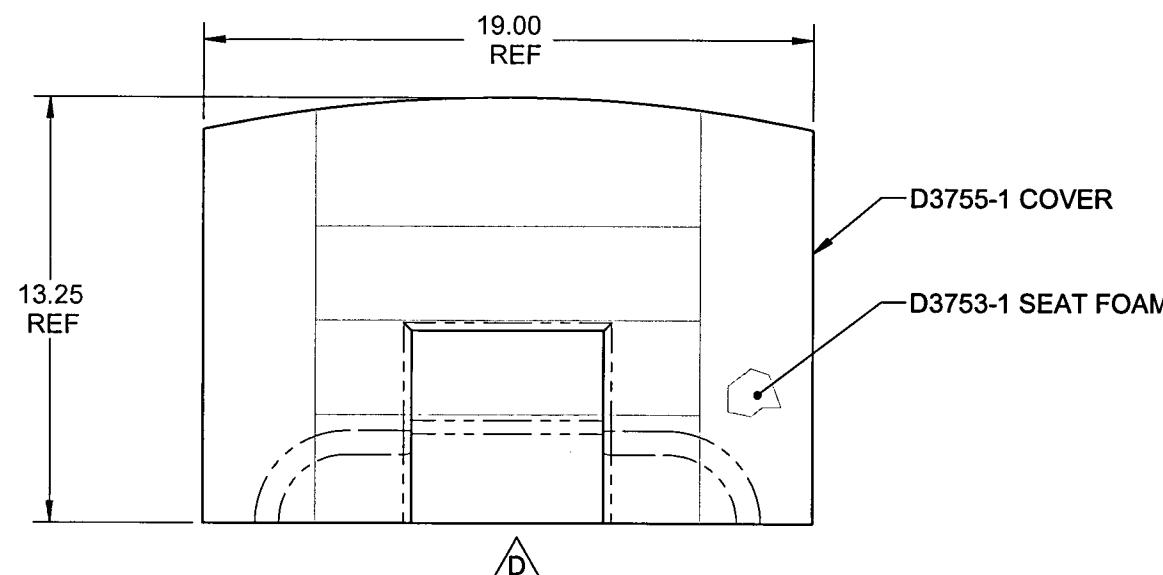
NOTES:
 1) MATERIAL: N/A
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: NONE
 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3755-041" USING LABEL

7) WEIGHT: 3.3 lbs APPROX
 8) SEW D3755-1 COVER TO FIT D3753-1 SEAT FOAM
 9) STITCH ZIPPER ALONG EDGE OF SEAM TO CLOSE COVER
 10) TO PULL FABRIC AGAINST FOAM IN CONCAVE AREAS, STITCH HOOK STRIP (1") TO INSIDE OF COVER AS REQ'D.
 BOND LOOP STRIP (1") TO FOAM.
 11) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
 12) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9419
 13) ANY REQUIRED BONDING SHOULD BE DONE WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE
 OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

APPROVED

D	ADDED CUTOUT ON FRONT END OF SEAT, REASON NCR17-6407	SAD	18.03.02
C	UPDATE TO VIEWS/NOTES DUE TO D3753 BEING RESHAPE & NEW MFR. FABRIC, HOOK, LOOP, ADHESIVE CHG (D5-1), ADD ZIPPER (D5-1, B4-2). REF PAR 09-030.	CP	10.02.02
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B3-2), D3800-1-100-300 WAS D3800-1-100-800 (D8-1), D3800-3-100-300 WAS D3800-3-100-800 (D8-1), ORIENTATION OF D3800-1-200-060 CHANGED (B3-2), ADD ITEM NUMBERS TO PART LIST (D8-1)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION		
DESIGN	CP	DART AEROSPACE LTD	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	
MFG. APPR.	DD	REV. D	
APPROVED	HS	D3755	
DE APPR.	CP 47	SHEET 1 OF 2	
DATE	18.03.02	TITLE	
		SCALE	
		NTS	
		CUSHION	
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8 7 6 5 4 3 2 1



D3755-041 SEAT CUSHION

APPROVED

DESIGN	CP	DRAWING NO. D3755	TITLE CUSHION	DART AEROSPACE LTD
DRAWN	SAD			HAWKESBURY, ONTARIO, CANADA
CHECKED	RF			REV. D
MFG. APPR.	DD			SHEET 2 OF 2
APPROVED	HS			SCALE NTS
DE APPR.	CP			
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RELEASED
2018 MAY 22 *qf*

8 7 6 5 4 3 2 1